



STAR MANUFACTURING INTERNATIONAL, INC.

MODELS HPD2, HPD2P, HPD2H, HPD2HP, HPD2BL  
(120V & 230V)

SK1864

REV B

10-7-02

DR: MH

# PARTS LIST

EFFECTIVE 9/90/03 Rev. F

Updated 03-12-04 rb

MODEL 8M-HPD2 Series Heated Peristaltic Dispenser

Key Number	Part Number	Number Per Unit	Description and Model Designation
1	M2-Z4640	1	TOP
	M2-Z5794	1	TOP HPD2BL
2	M2-Z4667	1	TOP LINER
3	M2-Z4635	1	BAG TRAY
4	M2-Z4626	1	BACK HPD2P
	M2-Z4627	1	BACK HPD2
	M2-Z5795	1	BACK HPD2BL
5	2I-Z4662	3	VINYL CAP 1 9/16 x 2 3/4
6	2L-Z4591	1	LEFT SIDE PANEL
7	2U-Z4600	1	FAN A/C 110CFM
	2U-Z5041	1	FAN A/C 110CFM 230V
8	2T-Z4666	1	HI-LIMIT THERMOSTAT 165°F
9	M2-PD2002	1	FAN WALL ASSEMBLY
10	2N-Z4603	2	ELEMENT 120V/650W
	2N-Z5044	1	ELEMENT 230V/650W
11	M2-Z4636	2	LINER LEFT
12	M2-Z4632	1	WALL-MOTOR
13	2L-Z4592	1	RIGHT SIDE PANEL
14	M2-Z4637	1	LINER RIGHT
15	2U-Z4760	1	MOTOR 180 RPM COUNTER-CLOCKWISE HPD2H
	2U-Z5042	1	MOTOR CCW 180 RPM 230V
	2U-Z3279	1	MOTOR 75 RPM CCW
	2U-Z4008	1	MOTOR 75 RPM CCW 230V
16	2P-9615	2	BEARING SELF ALIGN .51 ID
17	M2-PD2004	1	PUMP WALL ASSEMBLY
18	M2-22049	1	ASSEMBLY BLOCK RIGHT
19	2I-Y6709	2	CUSHION-MOTOR
20	2E-Z4597	1	TERMINAL BLOCK 1/4 P.O.
21	M2-PD2006	1	TRACK LEFT ASSEMBLY
22	2P-9564	4	PLUG-RUBBER
23	2P-Z4598	1	SPRING LEFT
24	2C-Z1689	2	WASHER 1.25 O.D. x 9/32 ID
25	2A-Z1616	2	BUSHING
26	2I-Z0057	4	FOOT
27	M2-Z4673	1	BOTTOM
	M2-Z5051	1	BOTTOM 230V
28	2R-Z6774	4	KNOB-DAVIES 4200 10-24 x 1/4
29	2A-Z4595	2	DRIVE SHAFT SPIRIT THERMOMETER
30	M2-PD2001	1	DOOR ASSEMBLY
31	2V-Z1619	2	PUMP HEAD
32	2A-Z1690	2	COTTER PIN
33	2A-Z1621	10	ROLLER #10 x 1-1/2 x 1 NYLON
34	2C-9788	1	MAGNETIC CATCH 9LB
35	2L-Z4857	1	DOOR
36	2C-Z1620	10	SHOULDER SCREW #8-32 x 1/4
37	2L-Z4658	1	TUBE COVER
38	2R-Z4893	2	HINGE SET

IMPORTANT: WHEN ORDERING, SPECIFY VOLTAGE OR TYPE GAS DESIRED  
INCLUDE MODEL AND SERIAL NUMBER

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Some items are included for illustrative purposes only and in certain instances may not be available.



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MODEL 8M-HPD2 Series Heated Peristaltic Dispenser

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40	2E-Y9627	1	SWITCH ON/OFF
41	2E-Z1622	1	SWITCH MOMENTARY
42	M2-Z4630	1	DRIP TRAY
	M2-Z5030	1	DRIP TRAY HPD2S
	2L-Z5796	1	DRIP TRAY HPD2BL
43	M2-PD2003	1	BODY FRONT ASSEMBLY
	M2-PD2023	1	BODY FRONT ASSEMBLY HPD2BL
44	A3-ST3006	1	CORDSET ASSEMBLY
	2E-Z0512	1	CORDSET 230V
45	2K-7889	3	BUSHING HEYCO SR-11-2
46	2A-H7804	4	BUMP-ON RUBBER SQ
47	2T-Z6504	1	THERMOSTAT 150°F
48	M2-PD2005	1	TRACK RIGHT ASSEMBLY
49	2M-Z5061	1	LABEL-DOOR INTERIOR
50	2A-Z5564	2	PUMP HEAD ASSEMBLY
51	2E-Z1684	1	SWITCH-SPDT
52	M2-Z5031	2	LINER - LOWER
53	2E-Z3034	1	I.E.C. INLET 230V
54	A3-Z4357	1	INLET HOUSING 230V
55	2E-Z3376	1	TIMER 0-15 SEC 120V
	M2-Z5791	1	TIMER 0-15 SEC 230V
56	2A-Z3429	2	SPACER-NYLON .175 x .375 x .5
57	2U-Z4759	1	MOTOR 180 RPM CLOCKWISE HPD2H
	2U-Z5043	1	MOTOR CW 180 RPM 230V
	2U-Z3280	1	MOTOR 75 RPM CW
	2U-Z4007	1	MOTOR 75 RPM CW 230V
58	M2-22048	1	BLOCK LEFT ASSEMBLY
59	2P-Z4599	1	SPRING RIGHT
60	2B-Z5029	1	GRATE - CLASSIC FOODS, 7-ELEVEN
61	2M-Z4605	1	LABEL - FRONT STAR
	2M-Z5012	1	LABEL - FRONT PANEL NESTLE
	2M-Z5018	1	LABEL - FRONT RICOS CHEESE
	2M-Z5019	1	LABEL - FRONT RICOS CHEESE/CHILI
	2M-Z5022	1	LABEL - FRONT CLASSIC FOODS
	2M-Z5024	1	LABEL - FRONT PANEL 7-ELEVEN
62	2M-Z5013	2	LABEL - SIDE PANEL
	2M-Z5609	2	LABEL - SIDE RICOS CHEESE
	2M-Z5620	1	LABEL - LEFT RICOS CHEESE/CHILI
	2M-Z5621	1	LABEL - RIGHT RICOS CHEESE/CHILI
	2M-Z5612	2	LABEL - SIDE CLASSIC FOODS
63	2M-Z5792	1	LABEL - BODY FRONT

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